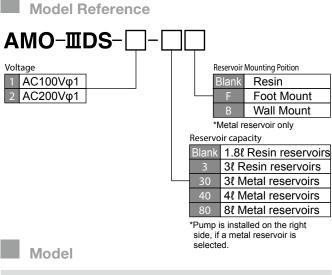
# Automatic intermittent gear AMO-∥DS

Capable of operating over a wide viscosity range. Digital display gives on sight visual indication. Interval can be a function of time or count.



Model	Part Number	
AMO-IIIDS-1	285301	
AMO-IIIDS-1-3	285303	
AMO-IIIDS-2	285302	
AMO-IIIDS-2-3	285304	

#### Low viscosity oil pump (On the page of AMO-IIIDSL)

No	Model	Part No.	Voltage	Tank capacity	Working vis- cosity range
1	AMO-IIIDSL-1	285331	100V	1.8L	10~1800mm2/S
2	AMO-IIIDSL-2	285332	200V	1.8L	10~1800mm2/S
3	AMO-IIIDSL-2	285333	100V	3.0L	10~1800mm2/S
4	AMO-IIIDSL-2	285334	200V	3.0L	10~1800mm2/S

### **Directions for use**

- Do not remove the oil fill strainer in order to keep the pump clear of foreign matter.
- Replace the suction filter at least once a year.
- Oil viscosity varies with oil temperature. Be sure to use oil within the working viscosity range. Refer to the viscosity table. (P.237)
- Do not use any special additive-contained oil, water soluble oil, or solvent.

Related	parts
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Compression parts

: P.201

MO2(C) Metering valve: P.115

JVPA Junction : P.116

Pressure gauge

: P.184

















MIX-S Metering valve : P.127

[1.8ℓ]	[3ℓ]

## **Specifications**

Die-

	Derma	charge volume	150mℓ/min (50Hz), 180mℓ/min (60Hz)		
	Pump	Dis- charge pressure	2.0MPa/284psi (safety valve setting)		
	Motor	Power	AC100Vφ1/0.83A, AC200Vφ10.41A (50Hz) AC100Vφ1/0.64A, AC200Vφ1/0.33A (60Hz)		
		Output	20W (50Hz/ 60Hz) Capacitor motor		
		Timer Counter	Discharge time adjustable range: 1-99 seconds Interval time adjustable range: 1 to 9999 minutes 1 to 9999 counts		
		Emergency	Contact type (NO)		
		output	Contact capacity AC250V 1.5A		
	Con-	Emer-	Oil level switch	Contact type (NO) ON at low level	
	con- troller	gency detection	Prerssure switch	Contact type (NC) Operating pressure: 1.7MPa OFF Reset pressure: 0.9MPa ON	
		Liquid crystal display	INTER- VAL	display: 'INT'	
			DISCHARGE	display: 'DIS'	
			ALARM	Low oil level: 'OILLEVEL ERR' Low pressure: 'PRESSURE ERR'	
	Working viscosity range	<ul> <li>68-1800mm²/S (50Hz)</li> <li>ir 1.8ℓ, 3ℓ (plastic) 3ℓ, 4ℓ, 8ℓ (sheet metal)</li> </ul>			
	Reservoir capacity				
	Weight				

- Periodically check the oil in the reservoir for impurities. Replace it, if necessary, with fresh oil immediately. Be sure to clean the reservoir before replacing oil.
- Make sure that proper voltage is applied.
- Do not over tighten the discharge joint.
- Refer to the torque table. (P. 251)
- Low-oil viscosity versions are available. Contact us for information.
- \* Should the pump malfunction, contact LUBE for consultation.

F-3D Filter

: P.181

107

MO Metering valve: P.117

Tubing : P.203



Adapters

: P.207









For MOS Valve





MB Metering valve : P.123

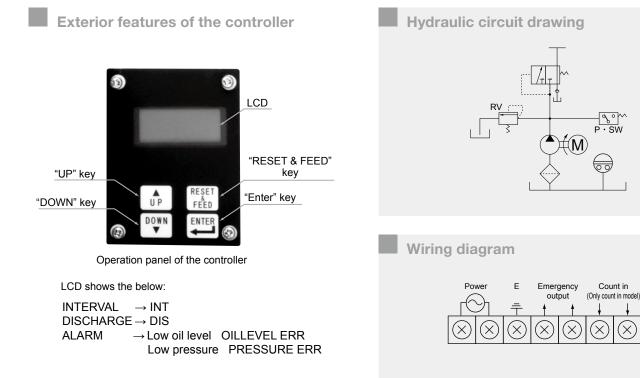
Reservoirs : P.171

PVS Junction : P.121

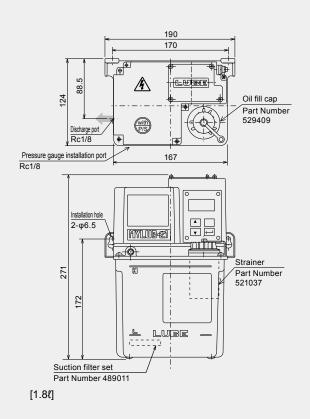
**PV** Junction

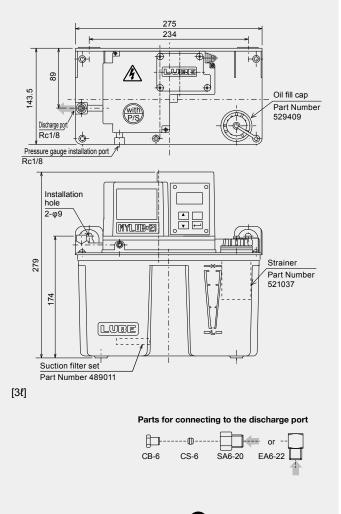
– ∿°^ P · SW

Count in



**Dimensional drawing** 





Improper handling can result in a death or serious injury Relectrical shock may be received under certain conditions Be sure to ground.